

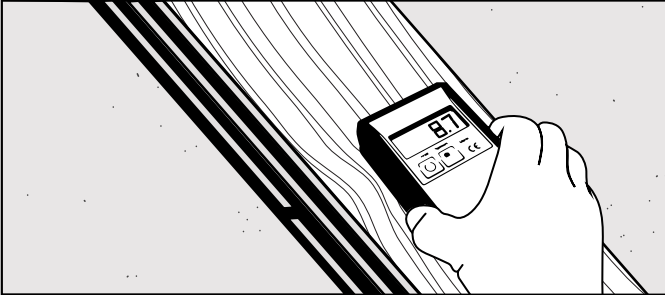
Anthology Woods

Illustrated ThinClad Installation Guidelines

Recommended Tools: Tape Measure, Pencil, Level, Square, Chop-Saw (Miter Saw), Table Saw, Polyurethane Adhesive, Brad Nailer with 18 Gauge 1-1/2" Pin Nails.

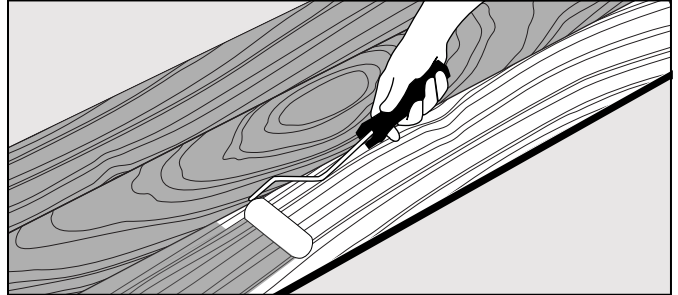
Anthology Woods also recommends you refer to and follow the complete installation guidelines provided at www.anthologywoods.com and follow the recommendations of the Architectural Woodwork Standards (AWS).

1. Inspect Your Materials



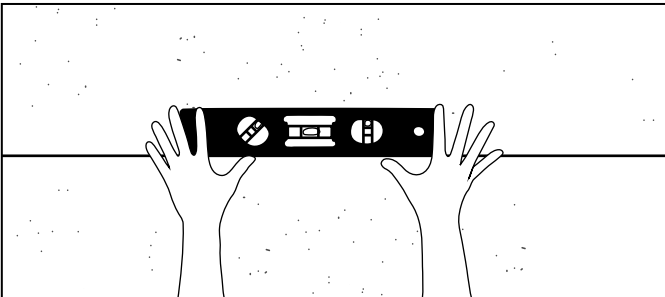
Inspect your order for any damage and report on the BOL prior to accepting the shipment. Perform a moisture check of your cladding and substrate. The wood needs to be properly acclimated to the space. There should be no more than a 2-3% moisture difference between substrate and the ThinClad product.

2. Prep & Apply Finish



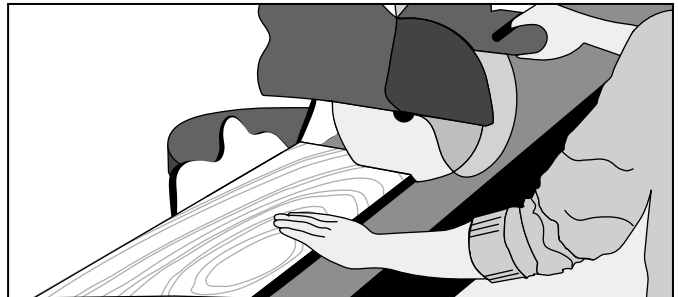
Pre-finished materials from Anthology Woods are ready to install. For unfinished products, you may want to sand and pre-finish before installation (you can also finish in place after installation, or installed unfinished). Anthology Woods' ThinClad is sold unfilled and we recommend painting the substrate black to provide a shadow behind open voids.

3. Set the Starter Course



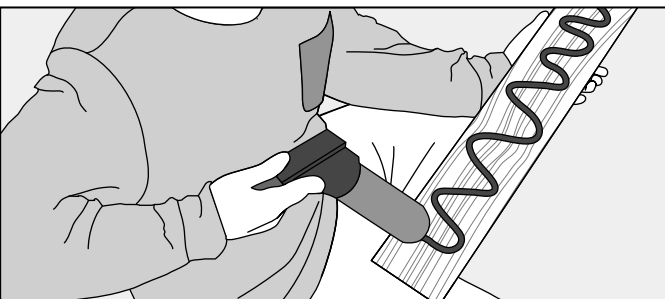
Set and level your starter course. We recommend starting at the bottom of your wall and snapping a line, or measuring from the top or bottom of your wall. Prepare your layout so that you don't have a skinny rip at the top (or final course). You may want to rip your starter row on the tablesaw.

4. Cut Pieces to Length and Layout



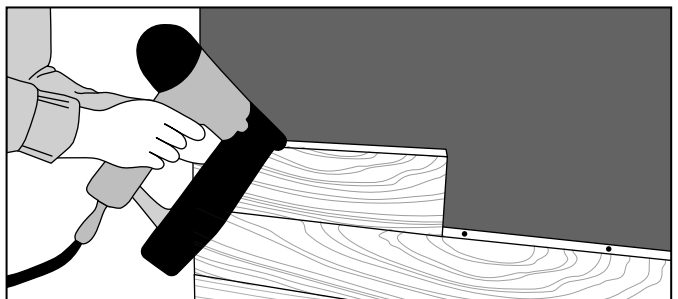
Using a chop saw, cut your ThinClad cladding to fit your space. You may be able to start with full length boards as delivered from Anthology Woods. Stagger the vertical seams between courses by at least 12". Ideally these joints land on a framing member for secure fastening.

5. Apply Adhesive



Anthology Woods strongly recommends the use of a polyurethane adhesive to the backside of each board. Using a caulk gun applicator, apply an "S" pattern with a 1/4" - 3/8" bead over the length of the board. Do not use a water based adhesive.

6. Nail Boards in Place



Slide the groove edge of each board into the tongue of the course below and firmly slide into place. Nail through the tongue at an angle into the framing members with a brad nailer. Fasteners should penetrate the framing by at least 1" - 1-1/2". Fasteners should be applied at a minimum every 16" (12" is preferred).