



**ANTHOLOGY
WOODS**

Wood Siding Installation Guidelines

Thank you for choosing Anthology Woods for your wood siding. We take great pride in our wood products and have worked hard to provide you with the highest quality product available. Taking care during installation and continued maintenance will preserve your investment for generations to come.

This document will provide general installation guidelines; however, Anthology Woods recommends that your wood wall siding be installed by an experienced, licensed and bonded contractor only. Anthology Woods provides the general installation guidelines presented here as a recommendation only and does not assume responsibility for the installation or finishing of your wood siding. Please consult with your contractor for further guidance.

Upon delivery of your wood siding, inspect the order for any damage that may have incurred during shipment. Make note of any visible damage on the Bill of Lading prior to accepting the shipment. Contact Anthology Woods immediately if there is any damage and we will work with you to file a claim with the shipping company.

Wood is a natural material that “adapts” to its environment by absorbing or releasing moisture to come into balance with its surroundings. Therefore, it is important to acclimate your wood to the environment where it will be installed prior to installation for at least 7 days prior to installation.

Do not store the siding directly on the ground, or directly on top of a concrete surface. The siding should be elevated at least 12" off the ground during acclimation. To ensure the bottom boards are well ventilated, place the siding on top of blocks of wood. Do not cover siding material with plastic or a tarp during this acclimation period. Covering the top of the pile with a sheet of plywood to shed the water is recommended. Keep material dry until installation. Also keep stickers (or wood shims) between layers of boards to allow proper air flow.

If you are unable to install your material for more than 30 days move the siding into a controlled environment for storage.

Anthology Woods Wood Siding can be installed over a variety of substrates and specific detailed instructions for different installation methods can be obtained from your contractor or installer. The following general guidelines are recommended for Anthology Woods Exterior Siding:

- The exterior surface of the building should be sealed with a vapor barrier or sheathing membrane prior to installation.
- Siding should be installed with an air space behind the siding, commonly referred to as a “rain-screen” application, or on furring strips to allow air flow behind the siding. A minimum air space of 3/16” is recommended. Furring strips should be applied a minimum of every 16”
- Siding should be finished on both faces, and all ends (including ends trimmed during installation).
- Fasteners should penetrate framing members to depth of 1-1/2” minimum. Fastening through the sheathing alone is not adequate.

- Anthology Woods recommends a large head (8-penny) ring-shank nail for all face nail applications.
- Siding should be fastened a minimum of every 16", at all board ends and at all cut board interfaces. Cut boards should terminate on a framing member (stud).
- Do not allow wood siding to be in direct contact with concrete or the ground (allow at least 1" clearance with concrete and 12" clearance with finish grade).
- Pre-finished products will require additional maintenance to maintain performance and appearance. Contact the finish manufacturer for guidance specific to your finish.

For tongue and groove profile products the boards may be blind nailed through the tongue (products with a square-channel reveal may still show the fastener), one fastener per bearing point (stud). For wide plank products greater than 5" face width additional fasteners should be used in the face of the board at bearing points.

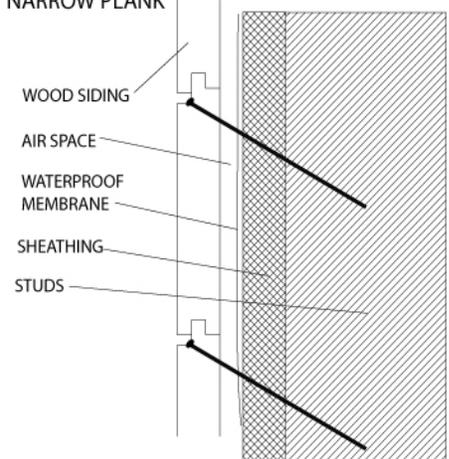
For shiplap profile products use 2 fasteners per bearing point, fastened through the face of the board. All fasteners should be long enough to penetrate the substrate to a depth of 1-1/2". Butt-joints (where two boards meet in a single course) should be landed on a bearing point (stud), and fastened through the face at the ends of the boards.

The illustrations at the right depict possible installation methods for tongue and groove and shiplap siding patterns.

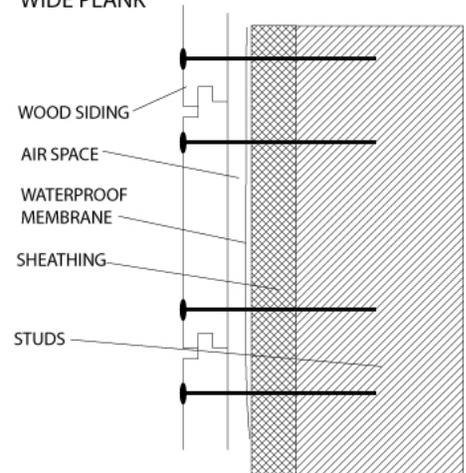
If you have ordered a mixed-width product from Anthology Woods, check your Materials Quote and packing list to determine the quantity of each width provided. Many of our mixed-width products are sold with roughly equal amounts of each width by lineal footage, however some are not and it is best to double check your packing list for the final tally. There is no set pattern for installing these products and the particular pattern you choose is up to you and the installer. Regardless, it is always best to "rack-out" a large area prior to installation. This will help in both managing the material to make sure you have enough to complete each run, and with balancing the character, color and aesthetic proportions.

If you have additional questions regarding installation please contact Anthology Woods and speak to one of our technical experts. Thank you for choosing Anthology Woods!

WOOD SIDING: T&G WITH REVEAL / NARROW PLANK



WOOD SIDING: T&G WITH REVEAL / WIDE PLANK



WOOD SIDING: SHIPLAP WITH REVEAL:

